

WAYSIDE ADHESIVES.COM

60 MIN DRIVE AWAY (23°C, 50% RH)
HIGH STRESS BOND | OEM APPROVED

1. Remove old Windscreen using a hot knife, cheesewire, handknife or vibro tool in accordance with the vehicle manufacturers instruction.
2. To prepare new windscreen, use MASTERBOND GLASS WIPE to clean around the edge of the screen and allow to dry. Then apply MASTERBOND PRIMER with a felt applicator to the same cleaned area. The primer again, must then be left to dry.
3. Trim old P.U. sealant from windscreen aperture leaving 1-2mm of old P.U. Where there is damage or corrosion to the aperture use a small amount of MASTERBOND primer to protect.
4. Apply MASTERBOND in a triangular bead either to the existing P.U. sealant on the screen aperture or to the glass. In cold weather, the application may be improved by pre-heating the cartridge in warm water.
5. Fit trim strips or internal dams (where necessary according to the manufacturers instructions). Install new windscreen using MASTERBOND suction cups. Smooth down surplus sealant to prevent leaks.
6. Move car when a safe driveaway time has been reached. Care should be taken not to exert undue stress on the new bond, e.g slamming doors with all windows shut.

Technical advice on any product may be obtained by contacting:

WAYSIDE ADHESIVES LTD
RADCLIFFE ON TRENT
NG12 2BE

0115 933 3321 - INFO@WAYSIDEADHESIVES.COM

Storage is 12 months in dry conditions over 5°C.
Use by date can be found on the outside of packaging.



Danger Contains 4,4'-methylenediphenyl diisocyanate. H315 Causes skin irritation. H319 Causes serious eye irritation. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H412 Harmful to aquatic life with long lasting effects. P284 In case of inadequate ventilation wear respiratory protection. P280 Wear protective gloves/protective clothing/eye protection/face protection. P260 Do not breathe vapours. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P302+P352 IF ON SKIN: Wash with plenty of soap and water. P501 Dispose of contents and container in accordance with local regulations. Contains isocyanates. May produce an allergic reaction.

NO LIABILITY WILL BE ACCEPTED FOR ANY
INDIRECT LOSS OR DAMAGE IF THIS PRODUCT
IS NOT USED IN ACCORDANCE WITH THE
DIRECTIONS AND OR RECOMMENDATIONS ISSUED
BY THE MANUFACTURER

310 ml

1HR DRIVE AWAY STRUCTURAL WINDSCREEN BONDING ADHESIVE
MASTERBOND
1 HOUR